PM530—I

Tower Crane Anti-Collision System

User Manual

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- Fosow has the right to change the hardware and software contents contained in operation instructions at any time, and has no obligation to conduct prior notices. The Company has made every effort to ensure the accuracy and integrity of information contained in operation instructions. If any outstanding issues are found, we would appreciate it.
- This product is composed by the related accessories developed by Fosow, each accessory can only play its product function after installed completely correctly. Before installation and maintenance of equipment, please read through this manual carefully, and make sure to fully understand. In cases that the product components are damaged for human factors, or the system can not function properly, the corresponding responsibilities shall be borne by the responsible person themselves.
- This product is an auxiliary safety device of tower cranes. If safety accidents are caused by the limit problems of tower cranes, the corresponding responsibilities shall be borne by the responsible person themselves; if the safety device of Fosow can not be properly installed due to the limit positions of tower cranes, it's not recommended to install.

• Note: products are subject to changes without notice, in order to prevail in kind.

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About the Instruction

1. Summary

Thank you for using the tower crane safety monitoring system (monitoring systems, systems, equipments hereinafter refer to the safety monitoring system, the display interface is also known as HMI) developed by our company. This manual provides guidance for tower crane drivers, supervisors and professionals through the concise elaboration of the structural principle, debugging, use, installation and maintenance of the monitoring system; meanwhile, this manual can be used as the reference material of tower crane electrical designers and electrical maintenance personnel of the system.

2. Speed reading guide

Item	Personnel	Speed reading section			
1	Tower crane driver	Product Operation Guide Section 1 Equipment Use			
2	Installation personnel	Installation guide			
	Technical /	Installation guide, product guide, after sale service			
3	Maintenance Engineer				
	Tower crane electrical	Entire reading			
4	designer	Entire reduing			

Note: please read the safety tips carefully.

3. Edition statement

Version	Revision date	Modified contents	Remarks
V1.0	2016. 07. 18	first edition	no

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Safety tips

1. Musts of safety

- This product is the auxiliary safety monitoring equipment to prevent dangerous tower crane operations. The Company shall not assume any responsibilities for accidents caused by violation operations and unprofessional operations of tower crane operators.
- To ensure proper collision alarms of the system, please ensure that tower cranes that have collision relations are installed with safety monitoring systems which communication data is mutually compatible (To ensure effective use of the functions provided by the system, it is recommended to use the same type of product provided by the Company).

• Be sure to carefully read through this manual, and please keep this manual properly for retrieval.

- The installations of all equipments of this product belong to high-altitude operations. During installation, it must be carried out in strict accordance with the operating procedures, and safety measures must be provided to ensure safety.
- Before plugging in or pulling out equipment interfaces or accessory contacts, please cut off power supply first.
- In case of equipment failures, request for repair timely. Do not arbitrarily open or repair, consequences caused by arbitrary open and related responsibilities shall be borne by the responsible party.

• If the following occurs during installation, contact the manufacturer or your dealer for handling:

(1) The power cords or the plugs are damaged

- (2) Liquid permeates into the equipment
- (3) The equipment does not work properly, or the user can not make it work properly
- by following the guide of this manual
- (4) The equipment falls or hurts
- (5) The equipment has obvious signs of breakage

2. Definition of safety signs

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Descriptions about "Dangerous", "Note" and "Important" signs in the Instruction:

当心危险

^{当心危险} Appearing in the Instruction to warn users serious damages to the product or even personal injuries may be caused if do not operate in accordance with the requirements.



^{注意安全]} Appearing in the Instruction to remind users moderate damages to the product or other damages to property may be caused if do not operate in accordance with the requirements.

注意重要 Appearing in the Instruction to prompt users to be sure to comply with and pay special attention.

3. Safety precautions

A. Logistics handling



1. This product is of electronic products, gently handle during transportation, or the system is likely to be damaged.

2. Do not store the system in humid environments for a long term, the system shall be stored away from strong electrical environments, or the function of the system will be affected.

B. Installation



1. Do not install the system on flammable objects to avoid the risk of fires.

2. Do not arbitrarily remove the monitoring system, data or communication cables, any opening of the monitoring system may cause the system can not work properly.

3. Do not use the monitoring system with damaged enclosure and missing parts, otherwise the system will not play its role, and there is the danger of electric shock.

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4. The installation and maintenance of the product belong to high-altitude operations, to ensure the safety of installation personnel, shut down the tower crane power, during the installation and maintenance process, hot-line work by staff is strictly prohibited.

5. To prevent falling objects during installation, be sure to turn tower cranes to non-key operation areas.

6. Prevent liquid from immersing into the system when the system is in use, otherwise it will cause the system working improperly, and there is the danger of electric shock.

7. Wiring work must be carried out by qualified personnel to avoid electric shock hazards.

8. Before accessing the system power supply cables, make sure tat the main power of tower cranes is cut off.



1. Install in strict accordance with the specification of the user manual.

2. Power supply connections must be reliably grounded.

3. The system can not be disassembled arbitrarily, or it is not warranted during the warranty period.

4. Lifting operations are strictly prohibited during the installation and maintenance process of the product.

5. The system can only be used normally after proper installation and debugging.

6. Please place the equipment connecting lines at places free from trample, avulsion, abrasion and extrusion to prevent short circuit or open circuit of cables.

C. Use of the system



1. After energized, do not touch the terminals of the monitoring system, otherwise, there is the risk of damages to the monitoring system and the risk of electric shock.

2. The monitoring system exchanges the operating status information of tower

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cranes through real-time communications, when the safety monitoring system of one unit or several units of the tower crane group is closed, drivers shall carry out operations in strict accordance with the actual situation at the scene. Otherwise, there may be a risk of collision.

3. The system provides a three-dimensional collision alarm protection, please timely contact technical personnel to modify parameters when the relative height of tower cranes changes, otherwise, there will be false alarms or risk of collision.



1. If the system has faults during the use procedure, please contact professionals for timely maintenance.

2. Please check the set parameters before running, or there is the risk of damage to the monitoring system.

3. Do not use wet hands to operate the monitoring system, or there is the risk of damage to the monitoring system.

4. Do not drop screws, washers and foreign objects like metal inside the monitoring system, or there is the risk of damage to the monitoring system.

5. To ensure the normal use of the equipment, operate in strict accordance with the operating instruction, ensure the cooling and drying of the monitor, the host and GPRS equipment, securely mount them. Prevent hard objects from hitting the monitor to avoid damages to the monitor; prevent liquid from infiltrating into the gap between the host and the monitor, liquid intrusion can cause serious damages to the equipment.

D. Maintenance



1. If users find that the system has errors during the use procedure, the system must be debugged again.

2. When tower cranes transfer site or the lifting speed changes, the system must be debugged again.

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3. Maintenance operations must be performed when the main power is disconnected, otherwise there may be the risk of damages to the monitoring system and the risk of electric shock.

4. Parts must be replaced by professionals. It is strictly prohibited to leave wire joints or metal objects in the monitoring system, otherwise there may be the risk of damages to the monitoring system, the risk of electric shock or fires.

5. Do not arbitrarily transform the monitoring system, or there may be the risk of damages to the monitoring system and personnel safety hazards.



1. After the monitoring system is replaced, parameter modification must be carried out, or the monitoring system may work improperly.

2. It is strictly prohibited to plug in or pull out sensor connectors or data connecting cables during the operating process of the system, or it may result in system failures, and there may be the risk of damages to the monitoring system and the risk of electric shock.

3. Please check the system components daily before starting up.

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The first part. Introduction of PM530I system

1. System overview

PM530I is a modularized combined system which is an integration of 5 limits, force and moment, area protection, anti-overturning function, anti- collision function and other functions. The system uses ARM technology and WINDOWS / CE operating system, applies the modularization idea on the basis of the product advantages of the previous generations to achieve lower operating costs of the tower crane, which is with the multi-function multi-purpose, high-cost and high reliability characteristics. The system is designed to address the continuous replacement of safety monitoring devices for tower cranes in different operating environments, which can be applied in multiple complex construction environments, helps tower crane operators to identify potential hazards and gives alarms. The system performance is stable, easy to use and practical, the operation is simple and convenient, no matter one unit or several units, unsafe factors of objects and unsafe behaviors of human can be easily judged through modular components, it has effectively prevented accidents.

1.1 System function

- Conduct real-time detections and display the operating status of tower cranes;
 including weight, moment of force, Height, Radius and wind speed;
- (2) Wire rope weight intelligent computing;
- (3) rope reeving 2/3/4/6 easily switch;
- (4) Remote data transmission (Including the remote platform);
- (5) "black box" records and download function, The standard is one million pair of storage space, storage space can be extended to 32G,About thirteen billion records; including Real-time record,Working record,Wind speed record,Sensor status record,Operation record,Calibration record,Running record;
- (6) Types of language: Simplified Chinese, Traditional Chinese, English, Russian;
- (7) U disk import load curve, application upgrades, data download;
- (8) Support sound and light alarm and buzzer alarm;
- (9) Sensor anomaly and not-in-position detection functions;

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1.2 System benefits

•Modularization combination, efficient application, saving the cost of tower crane

•Functions selectable, arbitrary combination along with any operating conditions, convenient and practical

●ARM technology and WINDOWS / CE operating system, more stable performance

- •Three-dimensional obstacle avoidance algorithm based on the behavior of tower crane increases the structure variables of tower crane.
- •Long life design, the working life of core components is at least 8 years
- •TOS2.0 system, panoramic vision technology, real-time information at a glance

•Easy and simple to operate, 7-inch touch screen, 640 × 480 resolution, you can easily debug

1.3 System structure



Figure 1.1 Structure drawing of PM530I system

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1.4 Technical parameters

Proje	ct name	Detailed indicators	
Operati	ng voltage	90-264VAC,50Hz~60Hz	
Power co	onsumption	<50W	
Operat	ing mode	Continuous	
Opera	ating log	20,002 pieces	
Tower crane real-time	e data (black box record)	107,280 pieces (64.5 hours)	
	Lifting weight	<±3%	
Control accuracy	Luffing / height	0.2m	
	Rotation	1°	
	Comprehensive error	<±5%	
	Operating temperature	-20 $^\circ\!\!\!\mathrm{C}$ ~ + 60 $^\circ\!\!\!\mathrm{C}$ (industrial grade)	
Operating environment	Storage temperature	-30°C∼+80°C	
	Relative humidity	5% ~ 95% (non-condensing)	
Waterproof grade	Master control unit	IP44	
	Sensors	IP67	
Anti-interference grade	EFT	Grade 4 (4,000V)	
	Surge	Grade 4 (4,000V)	
	Control method	Relay output	
	Control loop	12-way fixed + 4-way custom	
Output and alarm		16A/250VAC (30VDC) dry contact, resistive load,	
	Control ability	inductive load is used by derating 5 times, contact	
		endurance is 100,000 times	
	Alarm output	Buzzer sounds, display of indicator lights	

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1.5. System interface

	2015-12-24 00:50:1	.6 🦹 0 m/s	🕅 2 BYPASS 🕋
	A TO A TO A TO A		
			👷 14.0 m
XBBER			Q 0.0 °
888			<mark>የ</mark> ታ 10.2 m
		TC1	💂 0.00 t
			3.00 t
	IVI		
JA 2	rope reeving;		
BYPASS	BYPASS Open and c	losed;	
🏋 0 m/s	The wind speed val	ue;	
∮ ‡ 14.0 m	Height value;		
Q 0.0 °	Large arm rotation	Angle;	
😌 10.2 m	Radius value;		
0.00 t 3.00 t safety weight,per	The above is the a rcent is the Torque p	ctual weight,The fo ercentage;	llowing is the current biggest
T M	Stat	us indication, Greer	n represents normal, yellow
for early warnin	g,red for the police	;T1represents weig	ght percentage1,T2represents
weight percen	tage2,T3represents	weight percent	age3,M1represents Torque
percentage 1,M2	2represents Torque	percentage 2,M3re	epresents Torque percentage
3,M4 represents	Torque percentage	4; 📂 The car to	o the tip of the arm, <u></u> The
car to the roots	of the arm ,	hook rising 🕻 🚺 loa	d hook falling; Darm turn
left, Carm turn r	ight;		

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The system password management

System set two levels of password, ordinary user and system debugging administrator; Ordinary user refers to the tower crane driver, the password is 1234;



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The second part: System operation

2.1 Installation and debugging

The first step: All the sensors installed on the tower crane.

The second step : Main electric control system connected to 220 v alternating current, Observe whether sensor voltage range is correct;

No.	Name	voltage range
1	Radius sensor	0.3V ~ 5.0V
2	Height sensor	0.3V ~ 5.0V
3	Load sensor	0.3V ~ 5.0V

The third step:Enter debug the administrator password (8016), Observation The

system displays is right or wrong.

	2013-05-24 0	6:44:54	🎌 3 m/s	ព្រ	2 BYPASS 豫
	System Config	•			
	Wind _Limit parameter	►		\$ţ	14.0 m
	Cablibration	•		G	0.0 °
	Load table	•		بح ا	9.6 m
	Zone	•	-BO TC1		0 00 +
÷	Black box records				12.00 t
				0%	
	T		H	↓	ري

The fourth step: Test load table, and select the tower crane arm length;

2013-05-24 06	6:45:	13	*]* 3 m/s		ព្រូ 2	BYPASS 👔
 System Config	•			Ĩ		
Wind _Limit parameter		\rightarrow			Ş ţ	14.0 m
Cablibration	►				G	0.0 °
Load table	► L	_oa	d table Cor	nfig		.6 m
Zone	•	Cust	tom Load 7	able		00 +
Black box records	ι	J-di	isk Loadtal	ole Imp	ort	00 t
					0% [
Т			ł			()

Choose the required arm length, click on the "application of load table", arm length selection is OK.

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Load table	Config				×
Crane	Model:	Lo	adtable SN:		
Tower	Туре:	🗾 Jib	length:		Search
No.	Crane Model	Tower Type	Loadtab	Jib le	
1	USER	Luffing	USER	60	
2	STL720-50	Luffing	STB-50	30	
3	STL720-50	Luffing	STB-50	35	
4	STL720-50	Luffing	STB-50	40	
5	STL720-50	Luffing	STB-50	45	
6	STL720-50	Luffing	STB-50	50	
7	STL720-50	Luffing	STB-50	55	-
			Ap	ply	Exit

For lifting load calibration, multi-point calibration, client inputs the required calibration points during calibrations, the selection range is 2-5 points, and the system default is 2 points. For multi-point calibration, select the calibration points.

Load Calibration				×
Load voltage:	0.50v	Load:	0.0	
Sensor KB—		Cablibrat	ion	
K1: 3.30	B1: -2.50	Load:	t	ОК
		Step 2: Load:	t	ОК
		Step 3:		
		Load:	t	OK
Load Add'para	ameters Slip-a	iverage par	a	Exit

Figure 3.8 Lifting load calibration

Auxiliary parameters include movable pulley weight, 2-magnification hook weight and slip average parameter.

Slip average parameter: which is the lifting load sensitive value, the smaller the value is, more sensitive it is, and the default is 6.

Amplitude and height calibrations: the method for 2 sensors is the same, adopting multi-point calibration, client inputs the required calibrating points during calibrations, the selection range is 2-5 points, and the system default is 2 points.

Specific operation process for amplitude calibration: after adjusted the car to a measurable value, maintain the same position, after the voltage of the first point is stable, fill in the current amplitude value, click on "OK"; then after adjusted the car to

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another measurable value, keep the same position, after the voltage of the second point is stable, fill in the current amplitude value, after clicked on "OK", the system will automatically calculate the values of K and B, and prompt "amplitude calibration success."

Radius Calibration Radius voltage: 0.00V	× Radius: 0.00V
Sensor KB K1: 3.14 B1: 8.09	Cablibration Step 1: Radius: m OK Step 2: Radius: m OK
	Exit

Figure 3.9 Amplitude calibration map

Specific operation process for height calibration: adjust the hook and place it vertically on the ground, after the voltage of the first point is stable, fill in 0, click on "OK", then lift the hook to the highest point, after the voltage of the second point is stable, fill in the current height value, after clicked on "OK", the system will automatically calculate the values of K and B, and prompt "height calibration success". (Height calibration takes the ground as 0 reference point, and ground is still the 0 reference in tower lifting operations)

Auxiliary parameters include steel wire density, tower crane height under rated load weight.

Height Calibration			×
Sensor voltage:	3.00v		
Sensor KB K1: 5.00	Sensor Calibration —		
B1: -2.50	Height:	m	ОК
	Step 2: Height:	m	ОК
			2010
			Exit

Figure 3.10 Height calibration map

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The sixth step: Set the parameters:

1 Click on the "system Settings", enter the password to enter the "parameters" interface, parameter Settings and save:



2013-05-24 06:	45:02 🍸 3 m/s 🛛 🕅	2 BYPASS 👔
 System Config		
Wind _Limit parameter >	Height limit	0 m
Cablibration	Radius limit) °
Load table	• Moment Alarm	5 m
Zone 🕨	Windspeed parameter	
Black box records	.	12.00 t
	0%	
T	*	()

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(1) Height limit parameter Settings:



(2) Radius limit parameter Settings:

Height Radius Parameters		×
Trolley out warning:	4.00 m	
Trolley out limit:	2.00 m	
Trolley back warning:	3.00 m	
Trolley back limit:	3.00 m	
	Save	kit

(3) Wind speed alarm parameter Settings:

Windspeed parameter		×
Windspeed Warning:	11.5	m/s
Windspeeed Alarm:	20.0	m/s
Jacking windspeed Alarm:	0.0	m/s
	Save	Exit

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(4) Overload alarm parameter Settings:



(5) Load additional parameter Settings:

Load Add'parameters		×
Wire Rope density:	0.00 k	g/100m
	Save	Exit

2.2User guide

Tower crane in use process, There may be height, arm length, ratio of the change, when the tower crane adjustmented, need to adjust the parameters of the tower crane monitoring, this function is as follows.Need to enter your user password, for the operation.

(1) Tower crane jack-up adjustment

After tower height change, need to highly calibration again:

The first step: Management of landing: click on the "FOSOW", system Settings, enter

the password "1234", calibration, insert the key, authentication codes, the next step.

13-05-24 06:44:16 🎁 3 m/s	H	2 BYPASS 👔
	۴ţ	14.0 m
Please input password!	× ?	0.0 °
	ţ	9.6 m
	3	0.00 t
	0%	12.00 t
T M Z		\mathbf{O}

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The second step: height calibration

Specific operation process for height calibration: adjust the hook and place it vertically on the ground, after the voltage of the first point is stable, fill in 0, click on "OK", then lift the hook to the highest point, after the voltage of the second point is stable, fill in the current height value, after clicked on "OK", the system will automatically calculate the values of K and B, and prompt "height calibration success". (Height calibration takes the ground as 0 reference point, and ground is still the 0 reference in tower lifting operations)

eight Calibration			
Sensor voltage:	3.00v		
Sensor KB K1: 5.00 B1: -2.50	Sensor Calibration — Step 1: Height:	m	ОК
	Step 2: Height:	m	ОК
			Exit

(2) Tower crane arm length adjustment;

When the tower crane arm length change, need to choose the load table;

The first step: Log in reference 2.2.(1)

The second step: Click load table, into the load table selection, automatic searching all the arm length, choose the required data, click on the "application of load table", set up complete.

Load table C	onfig				×
Crane	Model:	Lo	adtable SN:		
Tower	Туре:	🔹 Jib	length:		Search
No.	Crane Model	Tower Type	Loadtab	Jib le	<u> </u>
1	USER	Luffing	USER	60	
2	STL720-50	Luffing	STB-50	30	
3	STL720-50	Luffing	STB-50	35	
4	STL720-50	Luffing	STB-50	40	
5	STL720-50	Luffing	STB-50	45	
6	STL720-50	Luffing	STB-50	50	
7	STL720-50	Luffing	STB-50	55	•
			Ap	ply	Exit

(3)rate change

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When the tower crane rate change, height of tower crane need to calibration

The first step : Click rate icon, enter the password "1234" in the dialog box, complete switch ratio,



The second step: height calibration Once again;

Specific operation process for height calibration: adjust the hook and place it vertically on the ground, after the voltage of the first point is stable, fill in 0, click on "OK", then lift the hook to the highest point, after the voltage of the second point is stable, fill in the current height value, after clicked on "OK", the system will automatically calculate the values of K and B, and prompt "height calibration success". (Height calibration takes the ground as 0 reference point, and ground is still the 0 reference in tower lifting operations)

Height Calibration			×
Sensor voltage:	3.00v		
Sensor KB K1: 5.00 B1: -2.50	Sensor Calibration Step 1: Height: Step 2: Height:	m	ОК ОК
			Exit

(4) area protection

If you want to use area limit function, please click the following method to set up; **The first step:** Login system, system, function-option, area protection, activation;

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The second step: Installation Rotation angle sensor;

The third step: Adjust the Rotation angle direction;

Relevant Angle adjustment	×
Crane No. :	
·	
Angle adjustment:	
Save	
	-1
Exit	

"Rotation direction": after the absolute value encoder is installed, when the rotation direction of the large arm is inconsistent with the actual direction, use this function to adjust it to the same direction.

"Actual angle": when there is a wide gap between the rotation angle and the actual angle, use this function to adjust.



The fourth step: Set area

The menu Settings tower crane can not enter the area. Approaching the area which

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you set, the system will make a warning or alarm prompt, and execute the corresponding truncation operation. System can be set up to ten regions, each region can be set up to 10 points, the area can be within the area, also can be outside the area; More than ten regions system will give prompt; Set up complete click "Settings" button.

(5) Anti-collision set

Premise: The same site, set the channel number and ID same as each other, when wireless communication module in installation.

Wireless Parameters		×
Wireless Module	Fosow Save	
_⊢ Wireless Parame	ters	
Channel:	0C •	Read
PAN ID:	66 (0-7000)	Save
Baud rate:	9600 -	
	Advanced parameter	s Exit

Method One:

Find the coordinates of tower crane in the CAD drawings, please input coordinates into corresponding tower crane, can complete the collision setting.

Method two:

The first step: Into the crane coordinate interface, select any one except own tower crane tower crane for benchmark tower crane, Get the benchmark data to the tower which you on, then into the Coordinate calculation interface, Adjust the arm of benchmark tower crane, point to the tower which you on, Enter the distance of the two sets of tower crane,Click ok and calculation,can calculate the benchmark coordinates, and can be saved.

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	2013-04-26 1	3:3	3:58 🎢 0 m/s	ង្រា	2 BYPASS 🕍 🍸
	System Config	►		11.2	
	Wind _Limit parameter	►		\$ ‡	12.9 m
	Cablibration			G	183.5 °
	Load table	►		ڰ	23.81 m
	Zone	►	Crane Coordinate		
1	Anti-collision	►	Anti Collision Parame	ters	
	Black box records		Wireless Communicat	tion Pa	ra.
	ТМ		Relevant Angle adjus	tment	

Crane Coordinate X										
Local crane info										
No.	Х	Y	Туре	Jib	Counte	Height	Head			
3	0.0	0.0	Topkit	60.0	12.0	60.0	9.0			
•							Þ			
Relativ	Relative crane info config									
No.	p. X Y		Туре	Jib	Counte	Height	Head			
Add Delete Transmit Para. Save Exit							xit			

Parameters			×
[Send			
Send TC	3 🚽 to TC	2 💌	
			Send
Receive —		7	
Receive TC	2 🚽 from To	2 -	
Parameters	receive success!		Receive
			Exit

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Local Crane Config			×
No. 3	Topkit	Coor	dinate calculate
,			
7:1	60.0	Countratiile	12.0
JIC:	00.0	Counterjib:	12.0
Height:	50.0	Head Height	:: 9.0
X:	0.0	Y:	0.0
Setting the load	table to se	t the arm leng	oth and crane type
Advanced par	ameters		OK Exit
Coordinate calculate			x
Calculation Method:	1 reten	ence mo	Angle 183.5 °
Primary Crane	Safety Monitor Mar	2	Radius 23.8 m
3	tower jih	just the datum	
	tower, aft	er the comple	tion
	click ÓK!		
			Exit
Coordinate calculate			×
Calculation Method:	1 refere	ence mo 🔻 🛛	Local Status
Primary Crane		2 🔻	Radius 23.8 m
Local and Base dista	nce	100 m [Base Status
			Angle °
X: 384.73 Y:	-167.37	ОК	
			Exit

The second step: sent the benchmark tower data to the benchmark tower ,Adjust the arm of the tower which you on, point to the benchmark tower crane,In rotary calibration interface to adjust two tower crane arm can overlap(If you have more than one operation can in turn, please)

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Crane Coord	linate						Trane Coordinate X									
Local o	rane info															
No.	Х	Y	Туре	Jib	Counte	Height	Head									
3	0.0	0.0	Topkit	60.0	12.0	60.0	9.0									
Relativ	e crane inf	fo config														
No.	Х	Y	Туре	Jib	Counte	Height	Head									
2	289.2	-137.8	Topkit	60.00	12.00	60.00	9.00									
1	00	1	second from a more second	Sector seconds with			5.00									
4	90	0.0	Topkit	50.0	11.0	100.0	7.0									
4	90	0.0	Topkit	50.0	11.0	100.0	7.0									
4	90	0.0	Topkit	50.0	11.0	100.0	7.0									

Parameters			×
Send Send TC	3 • to TC	2 💌	
Send Success!			Send
Receive			
Receive TC	• from TC	•	
			Receive
			Exit

Relevant Angle adjustment	×
Crane No. :	
Angle adjustment:	
Save	
Evit	2

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(6)Data records:

Windspeedrecord	Sensor state record
Operation record	Calibration Record
Run Record	Anti-collision Record

operating cycle records:

R	ealtime Record X								
	No.	DateTime	Fall	Mome	Lo	R	Н	Wi	
	12171	2017-02-07 13:58:02	2	0.00	0.00	0.0	0.00	0.00	
	12170	2017-02-07 13:57:59	2	0.00	0.00	0.0	0.00	0.00	
	12169	2017-02-07 13:57:57	2	0.00	0.00	0.0	0.00	0.00	
	12168	2017-02-07 13:57:55	2	0.00	0.00	0.0	0.00	0.00	
	12167	2017-02-07 13:57:53	2	0.00	0.00	0.0	0.00	0.00	
	12166	2017-02-07 13:57:51	2	0.00	0.00	0.0	0.00	0.00	
	12165	2017-02-07 13:57:49	2	0.00	0.00	0.0	0.00	0.00	
	12164	2017-02-07 13:57:47	2	0.00	0.00	0.0	0.00	0.00	-
	•	1	1		1			Þ	
0.00	The total i	number of							
r	ecords:12	2171 Per Record:24							
		· · · · · · · · · · · · · · · · · · ·		1 0					
F	Previous	1/508 Next Do	ownlo	bad	Sea	rch		Exit	
L									

The interface is the operating cycle records, recording the related data of tower crane operations and the alarm status of the system in details, insert U disk, click on "Record Download", and then the records can be exported from the equipment.

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operating records

Work Record				<i>.</i>			×		
No.	DateTime	Events	fall	Mome	L	R	H ▲		
11	2017-02-07 13:34:08	UP	2	2.84	0	1	0		
	2017-02-07 13:35:16	L%MAX	2	262.83	4	3	0		
	2017-02-07 13:35:29	DOWN	2	0.00	0	3	1		
10	46259-181-182 184:	UP	5	-4505					
	1027-05-06 08:09:10	L%MAX	1	0.00	0	0	0		
	21587-85-86 88:89:90	DOWN	3	47821	7	1	2		
9	2017-02-07 13:32:32	UP	2	3.62	0	4	0		
	2017-02-07 13:32:50	L%MAX	2	111.75	0	5	6 🚽		
•							Þ		
The total number of records:11 Per Record:24									
Previous	Previous 1/1 Next Download Search Exit								

The interface is the operating records, recording the real-time data under the operating status of the tower crane in details, insert U disk, click on "Record Download", and then the records can be exported from the equipment.

wind records

Vindspeedre	cord	<i></i>	
No.	DateTime	Windspeed	Tower Crane st
4	2017-02-07 13:40:44	14.18	Work Wind Spe
3	2017-02-07 13:40:20	15.62	Work Wind Spe
2	2017-02-07 13:40:05	15.84	Work Wind Spe
1	2017-02-07 13:38:50	16.70	Work Wind Spe
		-	
The tota ecords	al number of :4 Per Record:24		
Previous	s 1/1 Next D	ownload	Search Exit

The interface is the wind speed early warning records, recording the wind speed values, wind types and alarm time during the operating process of the tower crane in details, insert U disk, click on "Record Download", and then the records can be exported from the equipment.

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sensor in-position state records

Se	ensor state reco	ord				×			
	No.	DateTime	Rdius	Load	Height	Winds 📤			
	60	2017-02-07 13:49:43	Error	Error	Error	ОК			
	59	2017-02-07 13:49:43	Error	Error	Error	ОК			
	58	2017-02-07 13:49:43	Error	ОК	Error	ОК			
	57	2017-02-07 13:49:28	Error	ОК	OK	ОК			
	56	2017-02-07 13:49:28	ОК	OK	ОК	ОК			
	55	2017-02-07 13:49:00	ОК	OK	ОК	ОК			
	54	2017-02-07 13:28:29	ОК	OK	ОК	ОК			
	53	2017-02-07 13:27:39	ОК	OK	Error	ОК 🚽			
t	•								
T r	The total number of records:44 Per Record:24								
P	Previous	1/2 Next D	ownload	Se	arch	Exit			

The interface is the sensor in-position state records, recording the time and the parameters of the sensor detection status in details, insert U disk, click on "Record Download", and then the records can be exported from the equipment.

Operation recor	d	10-		×
No.	DateTime	Item	Status	
343	2017-02-07 13:58:0	6 Bypass	OFF	
342	2017-02-07 13:49:13	3 Bypass	OFF	
341	2017-02-07 13:48:5	1 Bypass	OFF	
340	2017-02-07 13:35:2	9 Relay Status	00020000	
339	2017-02-07 13:35:22	2 Relay Status	00029000	
338	2017-02-07 13:35:2	1 Relay Status	0002F009	
337	2017-02-07 13:35:20	0 Relay Status	0002F00F	
336	2017-02-07 13:35:14	4 Relay Status	0003F00F	-
•				
The total	number of			
records:6	2 Per Record:24			
		1		
Previous	1/3 Next	Download	Search Exit	-
			J	

operation records

The interface for the operation of the equipment record, recorded in detail the system BYPASS, choice of arm length, ratio switch state and time, insert U disk, click on "Record Download", and then the records can be exported from the equipment.

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calibration record

alibration	Record						×	
No.	DateTime	Item	Volta	V	Vol	Val	V	
3	2017-02-07 13:29:17	Load1	0.64	0.00	5.00	8.00	0	
2	2017-02-07 13:28:44	Height	0.61	0.00	5.00	10	0	
1	2017-02-07 13:28:08	Radius1	0.60	0.00	5.00	60	0	
							Þ	
The total number of records:3 Per Record:24								
Previo	us 1/1 Next	Downloa	d	Searc	:h	E	kit	

The interface is: amplitude, height, hoisting calibration record, insert U disk, click on

"Record Download", and then the records can be exported from the equipment.

system switch records

Run Record				×	
No.	Turn On Time		RunTime(S)		_
14	2017-02-07 13:	58:02	531		
13	2017-02-07 13:	49:05	16		
12	2017-02-07 13:	44:11	19603		
11	2013-07-20 03:	55:37	178		
10	2013-07-20 03:	28:55	2798		
9	2013-07-20 02:	22:31	275		
8	2013-07-20 02:	17:48	1		
7	2013-07-20 02:	17:48	86		
6	2013-07-20.02	16.14	510		-
The total number of records:14 Per Record:24					
Previous	1/1 Next	D	ownload	Search	Exit

The interface is the system switch records, recording the starting-up time and the operating time of the system each time in details, insert U disk, click on "Record Download", and then the records can be exported from the equipment.

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The third part: Special function

3.1 Relay testing

This feature is mainly used for detecting security monitoring system line connection is correct.

Relay Test	×	
1.OverMoment alarm 1	2.OverMoment alarm2	
3.OverMoment alarm 3	4.Overload alarm 1	
5.Overload alarm2	6.Overload alarm3	
7.Lifting stop	8.Lifting speed reduction	
9.Trolley out limit	10.Trolley out warning	
11.Trolley in limit	12.Trolley back warning	
13.L-Turning Warning	14.L-Turning Limit	
15.R-Turning Limit	16.Reserve	
	E×it	

Method of use: click on the need to test the relay, which relay action,

3.2 Relay configuration

telay Config			×
Relay13:			
L-Turning Warning	-		
Relay14:			
L-Turning Limit	•		
Relay15:			
R-Turning Limit	-		
Relay16:			
Reserve	•		. <u> </u>
		Save	Exit
		Save	Exit

Use: when the relay failure, Use the reserved 23, 24, relay instead, reserved set after the restart $_{\circ}$

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3.3Wind speed type switch:

Click on the wind speed icon, change wind speed type:

2016-05-19 16:38:49 🚺 0 m/s	🕅 2 BYPASS 👔	报警风速类型 ×
P TCI	Image: Property of the second sec	 报警风速类型 ● 工作风速 ○ 顶升风速
° ■ 11 M3 🔁 🚺	₩ ()	保存退出

3.4System Update

Host System Update: the program file of the host shall be named "PM530I-SD.bin", placed in the root directory of U disk, then insert U disk into the host USB port, after clicked on Check Update, version information appears, then click on Download.

Display System Update: first create an Update folder in the U disk, store the screen program file under the root directory of U disk, and make sure the file is named "PM530I-SDAPP.exe", then insert U disk into the USB port at the back of the display, then click on Display System Update.

StartX 地町 放置在山盘根目录下。
2. 给屏重新上电,待到主界面,再把U盘插上。如下图:点击立即升级—点击ok—点击是,自动执行重启完成升级。
a a a a a a a a a a a a a a a a a a a
★整升键 立 前认进行系统升切操作?
素葉升額 提示 ○K 立 是否立即重启? 是(公) 否(以)
注意: 屏上电后, 屏程序只有一次升级机会, 再次升级需要重启屏后进行; 屏程序目前只支持 u 盘升级; 不支持 远程升级和 PC 套件升级。

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3.5Password and time

DataTima			
Date: 2014 _ 12	02		
Time: 17 : 01			
Device			
Device No: 010	613059997		
User Sn: 010	613059997	Set	
Modify Password			
System Password	User P	User Password	

3.6 Control instructions

Output control 1					
ltem	Function	Wiring number	Wiring color		
1	Moment percentage 1	1,2	Red		
2	Moment percentage 2	3,4	Black		
3	Moment percentage 3	5,6	White		
4	Lifting weight percentage 1	7,8	Blue		
5	Lifting weight percentage 2	9,10	Green		
6	Lifting weight percentage 3	11,12	Grey		
7	Lifting stop	13,14	Light blue		
8	Lifting deceleration	15,16	Yellow		
	Output control 2				
ltem	Function	Wiring number	Wiring color		
9	Outward luffing stop	1,2	Red		
10	Outward luffing deceleration	3,4	Black		
11	Inward luffing stop	5,6	White		
12	Inward luffing deceleration	7,8	Blue		
13	Configurable	9,10	Green		
14	Configurable	11,12	Grey		
15	Configurable	13,14	Light blue		
16	Configurable	15,16	Yellow		

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